



9136

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEA62316-47
Job Sheet 188100



Part No: RBEA62316-47

Job Qty: 1 pcs

Part Name: Case 2



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/19

Job Tracking No:

Due Date: 2/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62316 Rev.C IPP Rev. A 18.12.20 New issue DP Verify DD/IPP Rev. B 19.03.11 drawing revision
DP Verify DD

Ship Via:



Container No: S170348



Part: RBEA62316-47

Job No: 188100

Serial No/Batch: S170348

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/08/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - Issue SN	1 pcs	2/20/19	0.00	0.00		Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
100	Small Fab - 2 - B4B	1 pcs	2/20/19	0.00	1.00		Small Fab - 1 - B4B		MLC
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	1 pcs	2/20/19	0.00	0.00		QC 5 - 10		DAS 19 9-88
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Packaging 3-1 - Stock - B4B	1 pcs	2/20/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 21 APR 08 2019 9-88
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
130	QC 21 - FG	1 pcs	2/20/19	0.00	0.00		QC 21 - FG - 21		DAS 21 APR 08 2019
Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case Descriptions: APP-1650-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBEA62316-53 to RBEA62316-51 foam as per DWG. 6-Glue foam to case and pack case as per DWG.									

GA

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
APP-1650-E	Case	1 Ea (1 ea)	95-Small Fab - Issue SN	
RBE1X25-166-856	Adapter	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBE1X25-166-857	Adapter	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBE1X36-166-807	Socket Wrench	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBE1X46-175-575	Support	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBE1X53-166-817	PULLER	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBE1X53-166-817-13p	thrust piece	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBE1X53-174-739-1p	release mechanism	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBE1X56-136-858p	torque multiplier	1 pcs (1 ea)	100-Small Fab - 2 - B4B	
RBEA62316-49	Bottom Foam use in case APP-1650-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	
RBEA62316-51	Top Foam use in case APP-1650-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	
RBEA62316-53	Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - Issue SN 100-Small Fab - 2 - B4B	APP-1650-E	1	6	0
	RBE1X25-166-856	1	2	0
	RBE1X25-166-857	1	6	0
	RBE1X36-166-807	1	3	0
	RBE1X46-175-575	1	4	0
	RBE1X53-166-817	1	2	0
	RBE1X53-166-817-13p	1	1	0
	RBE1X53-174-739-1p	1	1	0
	RBE1X56-136-858p	1	1	0
	RBEA62316-49	1	2	0
	RBEA62316-51	1	2	0
	RBEA62316-53	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 4/8/19 9:18 AM Dart.Hadley.Shannon



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Job Sheet 188100



Part No: RBEA62316-47

Job Qty: 1 pcs

Part Name: Case 2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/19

Job Tracking No:

Due Date: 2/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62316 Rev.C IPP Rev. A 18.12.20 New issue DP Verify DD/IPP Rev. B 19.03.11 drawing revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	2/20/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	2/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Packaging 3-1 - Stock - B4B	1 pcs	2/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
130	QC 21 - FG	1 pcs	2/20/19		0.00	0.00	QC 21 - FG - 21		

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
 Descriptions: APP-1650-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
 RBEA62316-53 to RBEA62316-51 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1650-E	Case	1 Ea (1 ea)	100-Small Fab - 1	3152170
RBE1X25-166-856	Adapter	1 pcs (1 ea)	100-Small Fab - 1	5170285
RBE1X25-166-857	Adapter	1 pcs (1 ea)	100-Small Fab - 1	5168881
RBE1X36-166-807	Socket Wrench	1 pcs (1 ea)	100-Small Fab - 1	5169050
RBE1X46-175-575 @QC	Support	1 pcs (1 ea)	100-Small Fab - 1	3149023
RBE1X53-166-817	PULLER	1 pcs (1 ea)	100-Small Fab - 1	5169466
RBE1X53-166-817-13p	thrust piece	1 pcs (1 ea)	100-Small Fab - 1	5028497
RBE1X53-174-739-1p	release mechanism	1 pcs (1 ea)	100-Small Fab - 1	01-4457-02
RBE1X56-136-858p	torque multiplier	1 pcs (1 ea)	100-Small Fab - 1	01-5142-01
RBEA62316-49	Bottom Foam use in case APP-1650-E	1 Ea (1 ea)	100-Small Fab - 1	3152173
RBEA62316-51	Top Foam use in case APP-1650-E	1 Ea (1 ea)	100-Small Fab - 1	3152172
RBEA62316-53	Placard	1 pcs (1 ea)	100-Small Fab - 1	3154403

Job Allocations

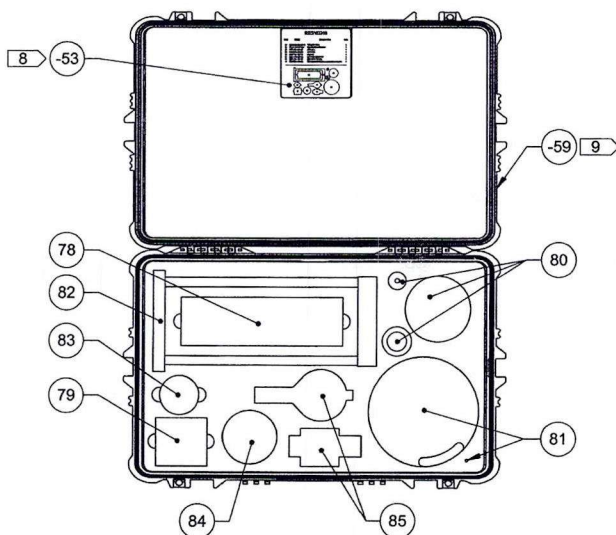
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1650-E	1	6	0
	RBE1X25-166-856	1	0	0
	RBE1X25-166-857	1	6	0
	RBE1X36-166-807	1	3	0
	RBE1X46-175-575	1	4	0
	RBE1X53-166-817	1	2	0
	RBE1X53-166-817-13p	1	1	0
	RBE1X53-174-739-1p	1	1	0
	RBE1X56-136-858p	1	1	0
	RBEA62316-49	1	2	0
	RBEA62316-51	1	2	0
	RBEA62316-53	1	2	0

Part Specifications

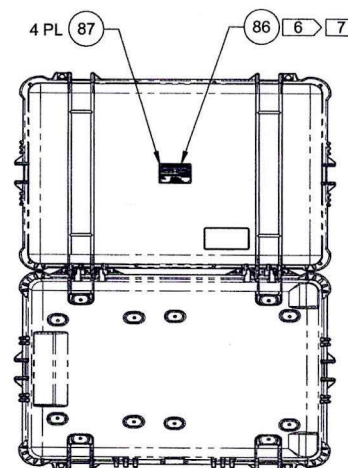
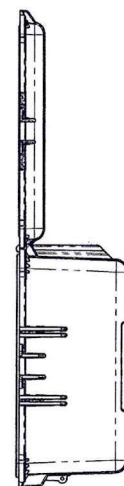
Specifications could not be found.

Plex 4/6/19 2:36 PM dart.leclair.mathieu

ITEM #	QTY	PART #	PART TITLE
-53	1	RBEA62316-53	PLACARD
-59	1	RBEA62316-59	CASE 2 PACKAGING ASSEMBLY
78	1	RBE1X25-166-856	ADAPTER
79	1	RBE1X25-166-857	ADAPTER
80	1	RBE1X36-166-807	SOCKET WRENCH
81	1	RBE1X46-175-575	FIXTURE ASSEMBLY
82	1	RBE1X53-166-817	PULLER
83	1	RBE1X53-166-817-13	THRUST PIECE
84	1	RBE1X53-174-739-1	RELEASE MECHANISM
85	1	RBE1X56-136-858	TORQUE MULTIPLIER & COUNTER HOLDER
86	1	RB41011	DART PLACARD
87	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



RBEA62316-47 CASE 2



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A

- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED

- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N "RBEA62316" ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM CUSHION
- 9) HOT GLUE THE TOP FOAM AND BOTTOM FOAM INTO THE CASE

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	RBEA62316	SHEET 11 OF 15
APPROVED		TITLE	SCALE
		M/R MAST CHANGE KIT	NTS
DATE 3/7/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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